

Work Order ID 108278

October-10-13 11:01:37 AM

108278

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Item ID: D2037-101

Accept

N900040100

Setup

Start

NS1

Revision ID:

Stop

NS2

Item Name: Arm

Start Date: 10/10/13 Start Qty: 4.00

4

Cust Item ID:

Required Date: 10/24/13 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan: MLJDate: 13-10-16

QC:

Date:

SPC (Y/N):

Date:

Run

Start

NR1

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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D2037

D

100

0.00

100

NC BRAKE

0.00

Brake NC

Brake NC

Memo

Punch as per Dwg D2037. Keep hole distance 45.50" using Jig D2037-101T1

4

SB
13-10-16

110

0.00

110

Small Fab

0.00

Small Fab

Small Fab

Memo

1-Drill Ø0.323" holes in D2037-101 tube as per Dwg D2037
ends of D2037-101 tube as required using DT8545
3-Deburr as required

DAS

27

9-89

4

FF
13-12-16

120

0.00

120

QC5- Inspect part completeness to step on W/O

0.00

QC

Quality Control

Memo

0.00

B11216

4

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Item ID: D2037-101 Accept *N900040100* Setup Start *NS1*
Revision ID:
Item Name: Arm Stop *NS2*
Start Date: 10/10/13 Start Qty: 4.00 *4* Cust Item ID:
Required Date: 10/24/13 Req'd Qty: 4.00 *4* Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 *130* Packaging	Identify as per dwg & Stock Location: <u>W/1001</u>	0.00				4			<u>8/13/18</u>
	Memo	0.00							
140 *140* QC	QC21- Final Inspection - Work Order Release	0.00							<u>13/12/18</u>
	Memo	0.00							

13/12/18 13/12/18

Picklist Print

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Work Order ID: 108278

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Parent Item: D2037-101

D2037-101

Parent Item Name: Arm

Start Date: 10/10/13

Required Date: 10/24/13

Start Qty: 4.00

Required Qty: 4.00

Comments:

IPP Rev:A	New Issue	05-11-01	JLM
IPP Rev:B	08-07-29	revD as per dwg	DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304TR0.750W.049		Purchased		No		110	f	396.4155	3.916	17			**

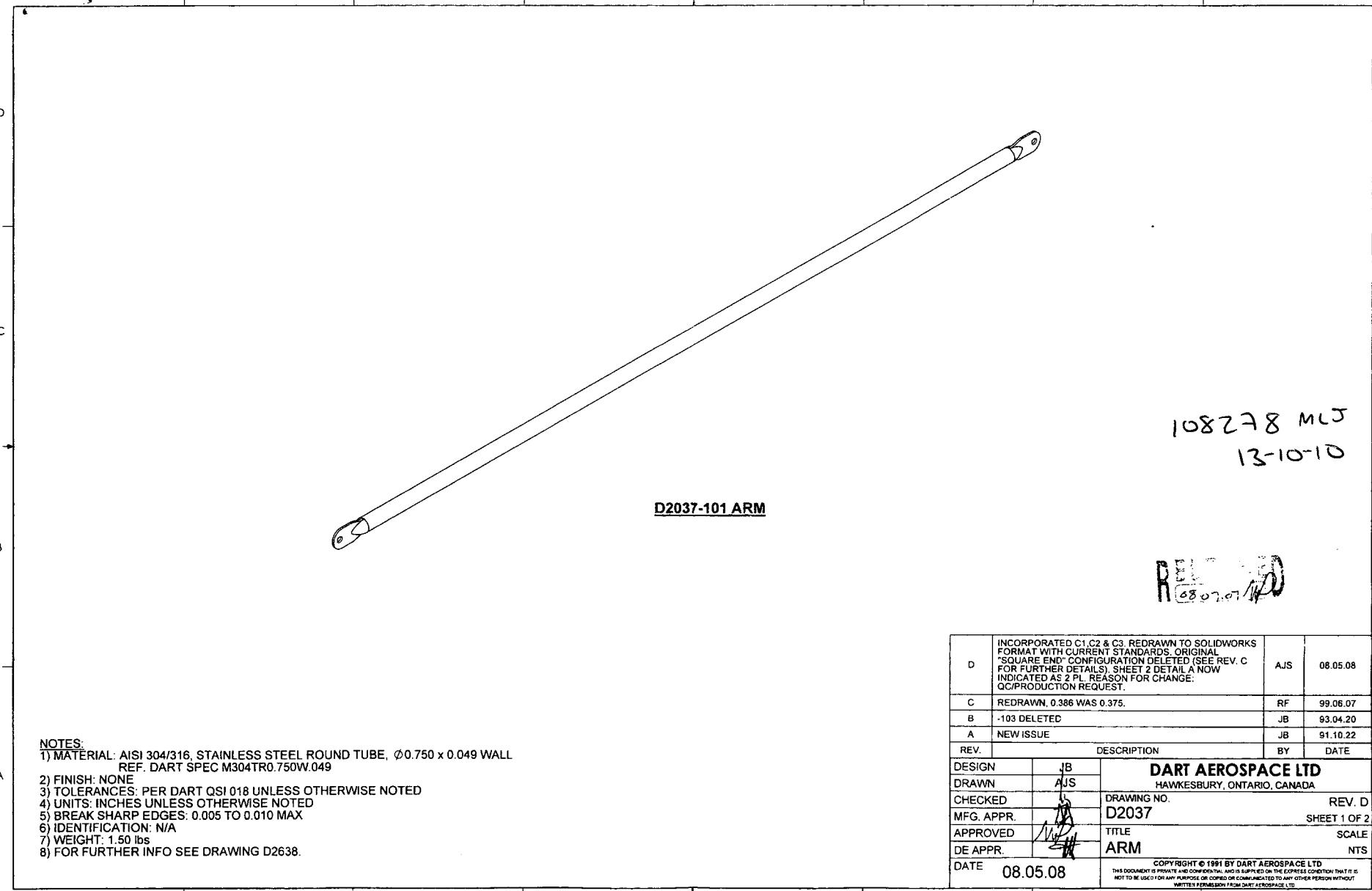
M304TR0 750W 049

304 RD Tube .750 x .049W

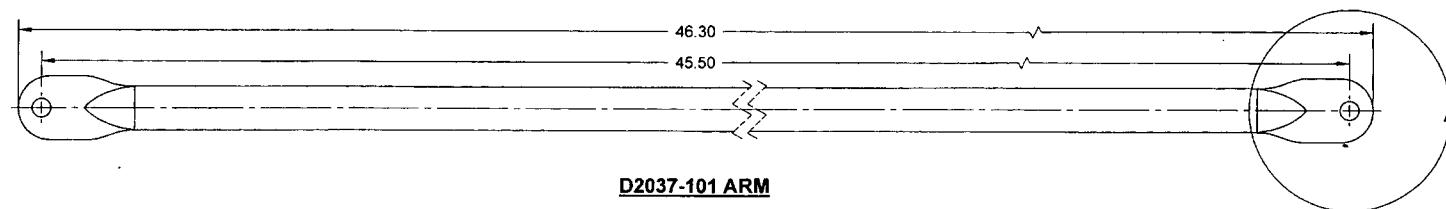
<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
MAT017	396.4154505	
122312	13.3	
122468	0.0000325	
124768	55.31245	
125068	4.5664	
M126183	272.120001	
M126349	51.116567	

SB 13/10/14

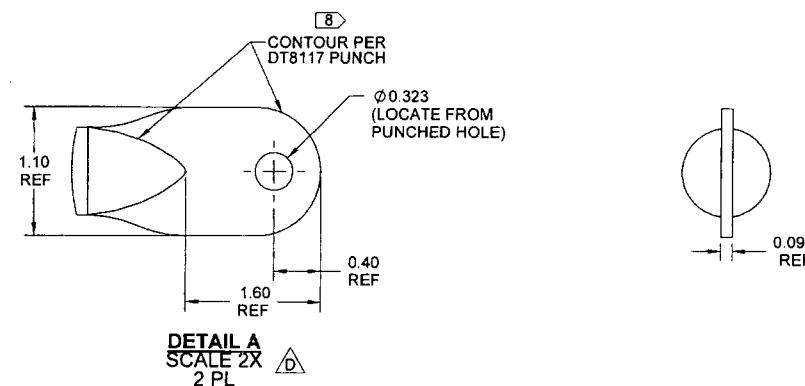
19



108278



D2037-101 ARM

DETAIL A
SCALE 2X
2 PLRELEASER
08.07.07/14/07

DESIGN	JB	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	
MFG. APPR.		REV. D	
APPROVED		D2037	
DE APPR.		SHEET 2 OF 2	
DATE	08.05.08	TITLE	SCALE
		ARM	NTS

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Description:

Work Order: 108278

Inspection Drawing: 2037

Rev:

Part Number: D 2037-101

INSPECTION SHEET

Measured by: DAS 30 9-89	Checked By: <i>[Signature]</i>	QC inspector: DAS 27 9-89	Engineering Approval (if necessary):
Date 13/10/11	Date 13-12-11	Date 13/12/16	Date